SERIES GF-3

Providing Hundreds of Products. Supporting Thousands of Clients. Controlling Millions of Gallons.

DEPEND ON US. WE CAN HANDLE THE PRESSURE.



Series GF-3 JULY 2020 REV. 0

# Discover the difference!



## **Series GF-3**

- Sizes 1/2" 2"
- ♦ ANSI Class 150-1500
- Forged Steel **Gate** Valve, Conventional Port or Full Port
- Socket Weld, Threaded, Raised Face or Ring Type Joint (RTJ)
- Bolted or Welded Bonnet

- ◆ NACE MR0175 Compliant
- ◆ B16.10, B16.34, B16.5, B 1.20.1, B16.11 Compliant
- ◆ API 602 Design and API 598 Tested
- Available in A105N, F316, F304, F11, F22, LF2, Alloy 20, Monel and Other Materials.





















GLOBAL Valve & Controls® (ij li) is an ISO 9001 certified and API 6D, Q1 licensed valve manufacturer of Domestic and Non Domestic products. Offering Ball, Globe, Gate, Expanding Gate, Slab Gate, Check, and Needle Valves; Actuators and Automation Accessories.

Upstream, Midstream & Down-stream market segments of the oil/gas industry, with a primary focus on Natural Gas Transport and Storage Projects, as well as, the Petrochemical, Agricultural, Mining, Water/ Waste Management, and Aerospace Industrial Sectors.

**GLOBAL Valve & Controls®** has the right valve for the right application, ranging from ANSI 150 through 2500, sizes 1/4 to 48", in Stainless Steel, Carbon Steel, Alloy 20, Monel, Duplex, and other various exotic body materials.

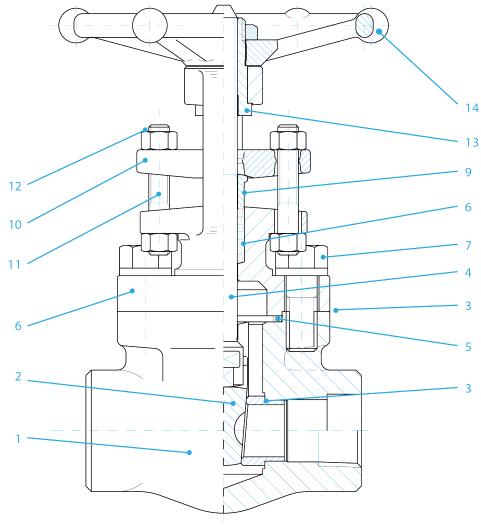
also carries fully automated valve packages, fugitive emission solutions, control packages, cryogenic valves, as well as, various valve coating solutions. Special Ordering is available!

GLOBAL Valve & Controls® continues to make strides in elevating our company beyond industry standards, by being consistent in providing products that are of superior quality and performance, dedicating ourselves to quality assurance, and being immediately responsive to our customer needs. We look forward to the opportunity to supply your valve needs!

Sincerely

**Troy Richard** CEO at GLOBAL Valve

& Controls



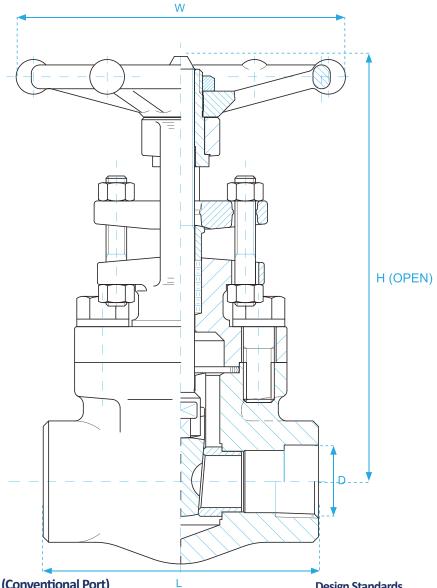
#### **Bill of Materials**

#### **MATERIAL PART NAME** NO. ASTM A105 A182 F304 A182 F316 A350-LF2 F11 F22 Body 2 API TRIM 1,2,5,8,9,10,11,12,13,14,15,16,18 Wedge API TRIM 1,2,5,8,9,10,11,12,13,14,15,16,18 3 Seat Ring API TRIM 1,2,5,8,9,10,11,12,13,14,15,16,18 4 Stem 5 Gasket Graphite+304 Graphite+316 6 ASTM A105 | A182 F304 | A182 F316 | A350-LF2 | F11 | F22 **Bonnet** 7 **Bonnet Bolt** ASTM A193 B7M ASTM A193 B8M ASTM A320 L7M 8 Stem Packing Reinforced Graphite ASTM A276 410 A182 F304 A182 F316 A350-LF2 F11 F22 9 Gland ASTM A105 A182 F304 A182 F316 A350-LF2 F11 F22 Gland Flange 10 ASTM A193 B7M | ASTM A193 B8M | ASTM A320 L7M 11 Gland Eyebolt 12 Gland Nut ASTM A194 2HM | ASTM A194 8M | ASTM A320 7M Stem Nut ASTM A276 410 ZcuA110Fe3 13 14 ASTM A197 Handwheel

**Design Standards** 

MANUFACTURING&T	ESTING STANDARDS
Face to Face	ASME B16.10
Temperature/Pressure Rating	ASME B16.34
End Flanges	ASME B16.5
Thread Ends	ASME B1.20.1
Socket Weld Ends	ASME B16.11
Inspection and Test	API 598
Base Design	API 602
NACE	MR0175

Other materials are available upon request



#### **Dimension Chart (Conventional Port)**

Units	Units Size	Valve Bore (Conventional Port)		L		Н		W		D Socket Bore	
		800	1500	800	1500	800	1500	800	1500	800	1500
in	1/4	0.25	0.25	3.13	4.00	5.31	7.75	2.50	3.50	0.5	55
mm	8	6	6	80	102	135	197	64	89	14.1	
in	3/8	0.25	0.35	3.13	4.00	5.31	7.75	2.50	3.50	0.6	90
mm	10	6	9	80	102	135	197	64	89	17	'.5
in	1/2	0.38	0.50	3.13	4.00	5.31	7.75	2.50	3.50	0.8	55
mm	15	10	13	80	102	135	197	64	89	21	7
in	3/4	0.	50	3.25	5.00	6.75	7.88	3.50	3.50	1.0	65
mm	20	1	.3	83	127	171	200	89	89	27.1	
in	1	0.69		3.50	6.00	7.38	9.63	3.50	5.00	1.330	
mm	25	1	8	89	152	188	244	89	127	33	.8
in	1 <sup>1</sup> /4	1.	25	5.00	7.00	9.12	10.63	4.75	6.00	1.675	
mm	32	3	2	127	178	232	270	121	152	42	5
in	1 <sup>1</sup> / <sub>2</sub>	1.	25	5.00	7.00	9.12	10.63	4.75	6.00	1.9	15
mm	40	3	2	127	178	232	270	121	152	48	3.6
in	2	1.	50	5.25	9.00	10.40	12.30	6.00	10.00	2.4	06
mm	50	3	8	133	229	264	312	152	254	61.1	

\*Please contact GVC for additional sizes & port configurations

Design Standards	
MANUFACTURING&T	ESTING STANDARDS
Face to Face	ASME B16.10
Temperature/Pressure Rating	ASME B16.34
End Flanges	ASME B16.5
Thread Ends	ASME B1.20.1
Socket Weld Ends	ASME B16.11
Inspection and Test	API 598
Base Design	API 602
NACE	MR0175





## **SERIES GF-3**

- Sizes 1/2" 2" Forged Steel Gate Valve
- Full or Conventional Port
- ◆ NACE MR0175 Compliant
- API 602 Design and API 598 Tested,
   Bolted or Welded Bonnet
- Cryogenic Stem Option

Series	Body	Trim	Pressure Rating	Ends	Design	Options	Size
F3	1 - A105	1 - 410	15 - 150	1 - Raised Face	X - Full Port	XX - Special	1/2"- 2"
Bolted Bonnet		2 - 304					
	2 - Alloy 20	5 - FHF/410	30 - 300	2 - Ring Type Joint			
WBF3		8 - HF/410					
Welded Bonnet	3 <b>-</b> 316SS	9 - Monel	60 - 600	3 - Socket Weld			
		10 - 316					
PSF3	4 - 304SS	11 - HF/Monel	80 - 800	4 - Threaded Ends			
Pressure		12 - HF/316					
Seal Bonnet	5 - Monel	13 - Alloy 20	51 - 1500	5 - SWxThrd			
		14 - HF/A20					
	X - Special	15 - FHF/304					
		16 - FHF/316					
		18 - FHF/A20					
		X - Special					

<u>F3</u>	1	8	<u>51</u>	3	X		50
Series	Body	Trim	Pressure Rating	Ends	Design	Options	Size

### Description:

½" Class 1500, threaded by socket weld ends, Designed in accordance to API 602, FULL PORT design, FIresafe, NACE compliant, OS&Y bolted bonnet design, FORGED GATE VALVE, A105 forged carbon steel body with Trim #8

**PLEASE NOTE:** There may be some performance variations between the GVC Series GF-3/ F3 and other manufacturer's comparable body designs. To ensure the longevity of performance, please provide specific information relevant to the requirements needed for each application process.





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Please contact our sales representatives to receive more infromation regarding your systems particular needs.

Due to the ongoing development of our product line, Global Valve & Controls reserves the right to change the dimensions contained in the leaflet, as required.